

Material Safety Data Sheet

Flux-Off® Complete

1. Product and company identification

Product name	: Flux-Off® Complete
Supplier	: Chemtronics 8125 Cobb Center Drive Kennesaw, GA 30152 Tel. 770-424-4888 or toll free 800-645-5244
Synonym	: Cleaning Products
Trade name	: Flux-Off® Complete
Manufacturer	: Chemtronics 8125 Cobb Center Drive Kennesaw, GA 30152 Tel. 770-424-4888 or toll free 800-645-5244
Code	: ES198, ES598, ES5598
MSDS #	: 0198
Validation date	: 8/21/2013.
Print date	: 8/21/2013.
<u>In case of emergency</u>	: Chemtrec - 1-800-424-9300 or collect 703-527-3887 24/7
Product type	: Liquid.

2. Hazards identification

Emergency overview

Physical state	: Liquid.
Color	: Clear. Colorless.
Odor	: Hydrocarbon. [Slight]
Signal word	: WARNING!
Hazard statements	: FLAMMABLE LIQUID AND VAPOR. CAUSES EYE IRRITATION. MAY CAUSE SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER.
Precautionary measures	: Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Do not breathe vapor or mist. Use only with adequate ventilation. Do not eat, drink or smoke when using this product. Avoid contact with eyes, skin and clothing. Keep away from heat, sparks and flame. Keep container tightly closed. Use personal protective equipment as required. Wash thoroughly after handling.
OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Routes of entry	: Eyes lungs Dermal
<u>Potential acute health effects</u>	
Inhalation	: Harmful by inhalation. At very high concentrations, can displace the normal air and cause suffocation from lack of oxygen.
Ingestion	: Harmful if swallowed. Irritating to mouth, throat and stomach. Aspiration hazard if swallowed. Can enter lungs and cause damage.
Skin	: Moderately irritating to the skin.
Eyes	: Severely irritating to eyes. Risk of serious damage to eyes.

Potential chronic health effects

2. Hazards identification

- Chronic effects** : Contains material that can cause target organ damage.
- Carcinogenicity** : Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.
- Target organs** : Contains material which causes damage to the following organs: the nervous system, eye, lens or cornea.
Contains material which may cause damage to the following organs: blood, the reproductive system, liver, upper respiratory tract, skin, central nervous system (CNS).

Over-exposure signs/symptoms

- Inhalation** : Adverse symptoms may include the following:
dizziness/vertigo
drowsiness/fatigue
headache
respiratory tract irritation
unconsciousness
- Ingestion** : Adverse symptoms may include the following:
Irritating to mouth, throat and stomach.
nausea or vomiting
stomach pains
- Skin** : Adverse symptoms may include the following:
cracking
dryness
irritation
redness
- Eyes** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Medical conditions aggravated by over-exposure** : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

3. Composition/information on ingredients

Name	CAS number	%
acetone	67-64-1	20 - 55
ethanol	64-17-5	1 - 2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

- Flammability of the product** : Flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
- Extinguishing media**
- Suitable** : Use dry chemical, CO₂, water spray (fog) or foam.
- Not suitable** : Do not use water jet.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Special remarks on fire hazards** : FLAMMABLE. Vapor may travel a considerable distance to source of ignition and flash back.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**

6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Avoid exposure - obtain special instructions before use. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Ingredient	Exposure limits
acetone	<p>ACGIH TLV (United States, 3/2012). STEL: 1782 mg/m³ 15 minutes. STEL: 750 ppm 15 minutes. TWA: 1188 mg/m³ 8 hours. TWA: 500 ppm 8 hours.</p> <p>NIOSH REL (United States, 1/2013). TWA: 590 mg/m³ 10 hours. TWA: 250 ppm 10 hours.</p> <p>OSHA PEL (United States, 6/2010). TWA: 2400 mg/m³ 8 hours. TWA: 1000 ppm 8 hours.</p> <p>OSHA PEL 1989 (United States, 3/1989). STEL: 2400 mg/m³ 15 minutes. STEL: 1000 ppm 15 minutes. TWA: 1800 mg/m³ 8 hours.</p>

8. Exposure controls/personal protection

ethanol	<p>TWA: 750 ppm 8 hours. ACGIH TLV (United States, 3/2012). STEL: 1000 ppm 15 minutes. NIOSH REL (United States, 1/2013). TWA: 1900 mg/m³ 10 hours. TWA: 1000 ppm 10 hours. OSHA PEL (United States, 6/2010). TWA: 1900 mg/m³ 8 hours. TWA: 1000 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 1900 mg/m³ 8 hours. TWA: 1000 ppm 8 hours.</p>
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- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Engineering measures** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Personal protection**
- Respiratory** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hands** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Eyes** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
 When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Physical state	: Liquid.
Flash point	: Closed cup: 7.22°C (45°F) [Tagliabue.]
Color	: Clear. Colorless.
Odor	: Hydrocarbon. [Slight]
Relative density	: 0.752
Vapor density	: >1 [Air = 1]
Evaporation rate	: >1 (butyl acetate = 1)

10. Stability and reactivity

Chemical stability	: The product is stable.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
acetone	LD50 Oral	Rat	5800 mg/kg	-
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Oral	Rat	7 g/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
acetone	Eyes - Mild irritant	Human	-	186300 parts per million	-
	Eyes - Mild irritant	Rabbit	-	10 microliters	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	20 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	395 milligrams	-
ethanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	0.066666667 minutes 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	100 microliters	-
	Eyes - Severe irritant	Rabbit	-	500 milligrams	-
	Skin - Mild irritant	Rabbit	-	400	-

11. Toxicological information

	Skin - Moderate irritant	Rabbit	-	milligrams 24 hours 20 milligrams	-
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Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP	ACGIH	EPA	NIOSH
acetone	-	-	-	A4	-	None.
ethanol	-	1	-	A3	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
acetone	Acute EC50 20.565 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 6000000 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 10000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 100 mg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Chronic NOEC 4.95 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.016 ml/L Fresh water	Crustaceans - Daphniidae	21 days
ethanol	Chronic NOEC 0.1 ml/L Fresh water	Daphnia - Daphnia magna - Neonate	21 days
	Acute EC50 17.921 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 2000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 25500 µg/l Marine water	Crustaceans - Artemia franciscana - Larvae	48 hours
	Acute LC50 42000 µg/l Fresh water	Fish - Oncorhynchus mykiss	4 days
	Chronic NOEC 4.995 mg/l Marine water	Algae - Ulva pertusa	96 hours
Chronic NOEC 0.375 ul/L Fresh water	Fish - Gambusia holbrooki - Larvae	12 weeks	

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.





United States - RCRA Toxic hazardous waste "U" List

Ingredient	CAS #	Status	Reference number
Acetone (I); 2-Propanone (I)	67-64-1	Listed	U002



Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	UN1993	FLAMMABLE LIQUIDS, N.O.S. (acetone, Naphtha (petroleum), light alkylate)	3	-		Reportable quantity 13333.3 lbs / 6053.3 kg [2126.5 gal / 8049.6 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
TDG Classification	UN1993	FLAMMABLE LIQUIDS, N.O.S. (acetone, Naphtha (petroleum), light alkylate)	3	-		-
Mexico Classification	UN1993	FLAMMABLE LIQUIDS, N.O.S. (acetone, Naphtha (petroleum), light alkylate)	3	-		-
ADR/RID Class	1993	FLAMMABLE LIQUIDS, N.O.S. (isohexanes)	3	II		Special provisions 640 (C) Tunnel code (D/E)

14. Transport information

IMDG Class	1993	FLAMMABLE LIQUIDS, N.O.S.	3	II		-
IATA-DGR Class	1993	FLAMMABLE LIQUIDS, N.O.S. (isohexanes)	3	II		-

PG* : Packing group

15. Regulatory information

HCS Classification : Flammable liquid
Irritating material
Carcinogen
Target organ effects

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption**: Not determined
United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard
Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
acetone	20 - 55	Yes.	No.	No.	Yes.	Yes.
ethanol	1 - 2	Yes.	No.	No.	Yes.	Yes.

State regulations

Massachusetts : The following components are listed: ACETONE; ETHYL ALCOHOL

New York : The following components are listed: Acetone; 2-Propanone

New Jersey : The following components are listed: ACETONE; 2-PROPANONE; ETHYL ALCOHOL; ALCOHOL

Pennsylvania : The following components are listed: 2-PROPANONE; DENATURED ALCOHOL

15. Regulatory information

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
ethanol	No.	Yes.	No.	No.

Canada inventory : All components are listed or exempted.

International regulations

International lists

- Australia inventory (AICS):** All components are listed or exempted.
- China inventory (IECSC):** All components are listed or exempted.
- Japan inventory:** Not determined.
- Korea inventory:** All components are listed or exempted.
- Malaysia Inventory (EHS Register):** All components are listed or exempted.
- New Zealand Inventory of Chemicals (NZIoC):** All components are listed or exempted.
- Philippines inventory (PICCS):** All components are listed or exempted.
- Taiwan inventory (CSNN):** Not determined.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

16. Other information

Label requirements : FLAMMABLE LIQUID AND VAPOR. CAUSES EYE IRRITATION. MAY CAUSE SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER.

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	3
Physical hazards	1

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.) :



16. Other information

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

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☑ Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.